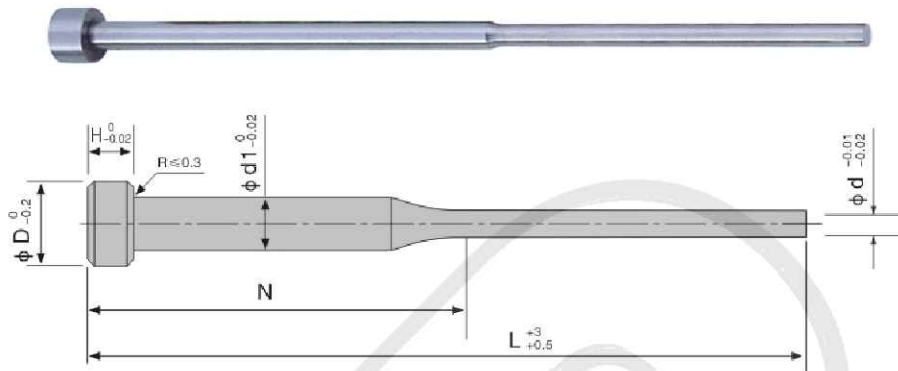


Extrusion Series



SKD - 61 Shoulder Ejector Pin



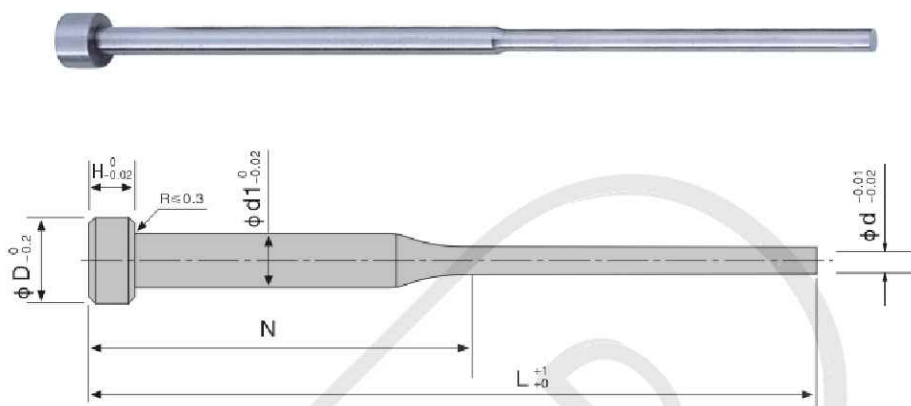
Material	Hardness
SKD61	HRC43°±2°
	HRC52°±2°

D	H	d1		L												
				d	100	150	200	250	300	350	400	500	600	700	800	900
4	4	2	BT510	0.6	●	●	●									
				0.8	●	●	●	●	●							
6		3		1	●	●	●	●	●							
				1.2	●	●	●	●	●							
				1.4	●	●	●	●	●							
				1.5	●	●	●	●	●							
				1.8	●	●	●	●	●							
				2	●	●	●	●	●	●	●					
8		4		2.2	●	●	●	●	●	●	●					
				2.5	●	●	●	●	●	●	●	●				
				3	●	●	●	●	●	●	●	●				

BRAHMADEVI ENGINEERING PRODUCTS

Regd. Office :19, Martand Chowk, INDORE - 452 007 (M.P.) INDIA
 Ph. : +91 - 731 - 2720243, Fax : +91 - 731 - 2721554
 E-mail : ishan1809@yahoo.com, ruchir@diespares.com Website : diespares.com

SKH- 51 Shoulder Ejector Pin

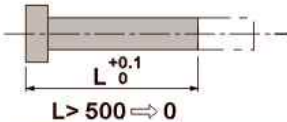
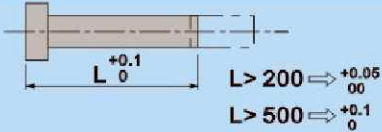
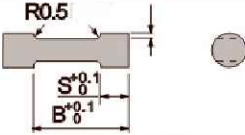
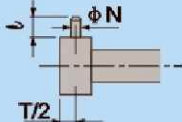
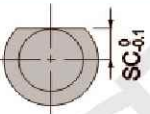
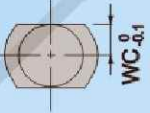
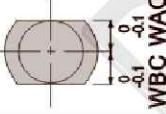
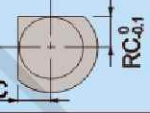
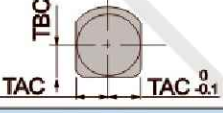
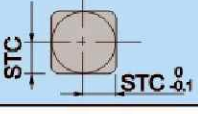
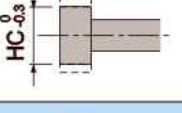
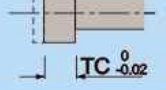


Material	Hardness
SKH51	HRC58°~60°

D	d1	H			L=100	L=150		L=200	
				d	N=40	N=50	N=70	N=70	N=100
3	1.5	4.0	BT511	0.5	●	●			
				0.6	●	●			
				0.7	●	●			
				0.8	●	●	●		
				1.0	●	●	●		
4	2.0			0.8	●	●	●	●	●
				0.9	●	●	●	●	●
				1.0	●	●	●	●	●
				1.1	●	●	●	●	●
				1.2	●	●	●	●	●
5	2.5			0.8	●	●	●	●	●
				0.9	●	●	●	●	●
				1.0	●	●	●	●	●
				1.1	●	●	●	●	●
				1.2	●	●	●	●	●
6	3.0			0.8	●	●	●	●	●
				0.9	●	●	●	●	●
				1.0	●	●	●	●	●
				1.1	●	●	●	●	●
				1.2	●	●	●	●	●

Extrusion Series

Ejector Pins process drawings

OPTION	CODE	SPEC.
	LC	LC=0.1mm L≤40
	LG	LG=0.01mm L≤40
	GVC	S, B=1mm 2≤S≤10, S-5≤B≤30 D≥3
	NP	D≥2.5
	SC	SC=0.005mm D/2≤WC<H/2
	WC	WC=0.005mm D/2≤WC<H/2
	WAC WBC	WAC, WBC=0.005mm D/2≤WAC, WBC<H/2
	RC	RC=0.005mm D/2≤RC<H/2
	TTC	TTC=0.005mm D/2≤TTC<H/2
	STC	STC=0.005mm D/2≤STC<H/2
	HC	HC=0.1mm D+1≤HC<H D≥1.5
	TC	TC=0.1mm T/2≤TC<T D≥1.5