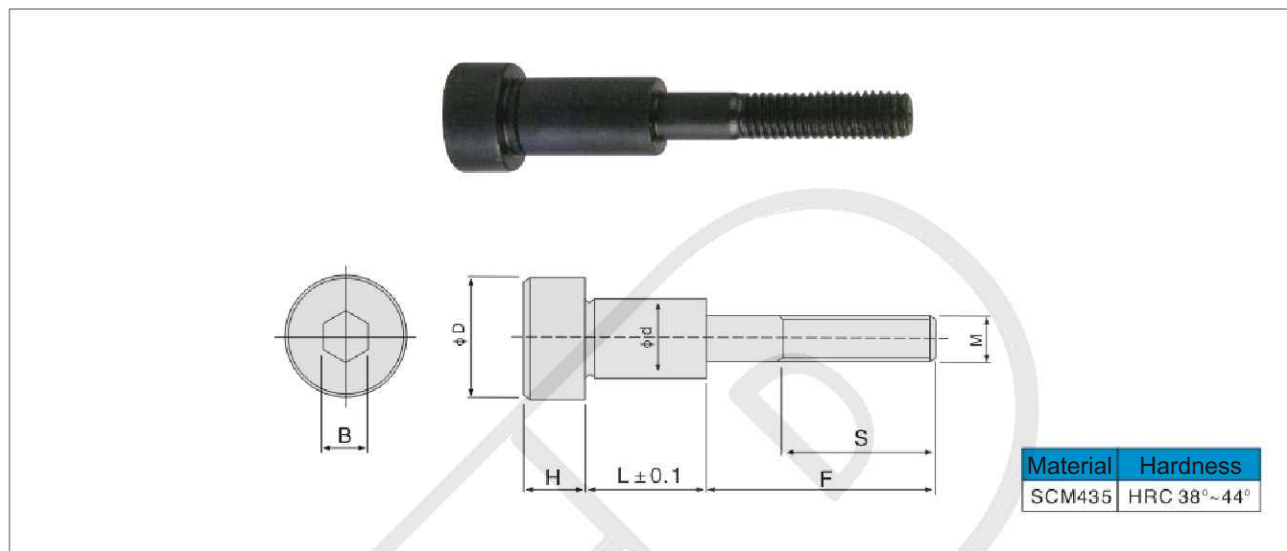


BT547 Puller Bolt C Type



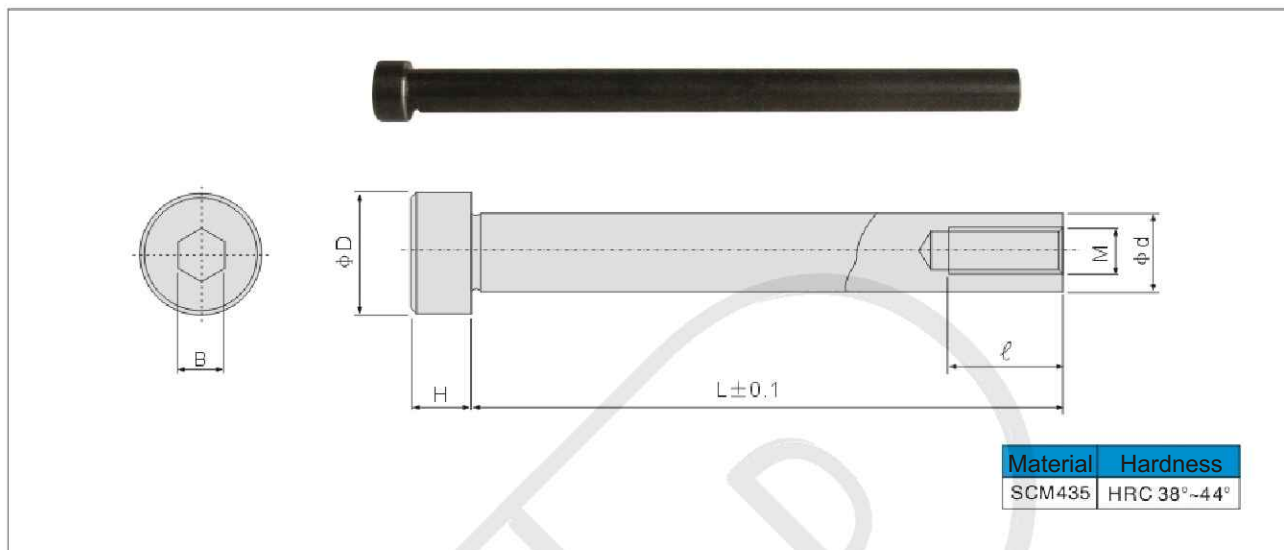
| D | | H | | | | M | S | B | L | F |
|----|------------|----|------------|----|------------|-----|----|----|----|----|
| 16 | | 8 | | 10 | | M6 | 18 | 6 | 16 | 22 |
| | 0 -0.43 | | 0 -0.15 | | | | | | 21 | 27 |
| 18 | | 10 | | 13 | | M8 | 24 | 8 | 14 | 30 |
| | | | | | 0 -0.15 | | | | 19 | 35 |
| | | | | | | | | | 24 | 40 |
| 24 | | | | 16 | | M10 | 26 | 10 | 15 | 35 |
| | 0 -0.52 | 14 | | | | | | | 20 | 40 |
| | | | | | | | | | 30 | 45 |
| 28 | | | | 20 | | M12 | 30 | 14 | 20 | 45 |
| | | | 0 -0.20 | | 0 -0.20 | | | | 30 | 50 |
| | | | | | | | | | 35 | 55 |
| 33 | 0 -0.62 | 18 | | 25 | | M16 | 38 | 17 | 31 | 60 |
| | | | | | | | | | 41 | 65 |



Order: Type No. x Pcs
BT547 x 10

Extrusion Series

BT548 Puller Bolt A Type



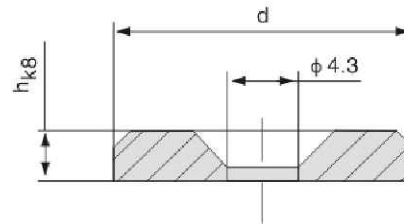
| D | | H | | | | | M | <i>ℓ</i> | B |
|----|------------|----|------------|-------|----|------------|-----|----------|----|
| | | | | d | | | | | |
| 16 | 0 | 8 | 0 | BT548 | 10 | 0 -0.15 | M6 | 12 | 6 |
| 18 | -0.43 | 10 | -0.36 | | 13 | | M8 | 23 | 8 |
| 24 | 0 | 14 | 0 -0.43 | | 16 | M10 | 25 | 10 | |
| 28 | -0.52 | | | | 20 | M12 | 30 | 14 | |
| 33 | 0 -0.62 | | | | 18 | 25 | M16 | 35 | 17 |

| L | φd | 13 | 16 | 20 |
|-----|----|----|----|----|
| 80 | | ● | ● | ● |
| 90 | | ● | ● | ● |
| 100 | | ● | ● | ● |
| 110 | | ● | ● | ● |
| 120 | | ● | ● | ● |
| 130 | | ● | ● | ● |
| 140 | | ● | ● | ● |
| 150 | | ● | ● | ● |
| 160 | | ● | ● | ● |
| 170 | | ● | ● | ● |
| 180 | | ● | ● | ● |
| 190 | | ● | ● | ● |
| 200 | | ● | ● | ● |
| 210 | | ● | ● | ● |
| 220 | | ● | ● | ● |
| 230 | | | ● | ● |
| 240 | | | ● | ● |
| 250 | | | ● | ● |
| 260 | | | ● | ● |
| 270 | | | ● | ● |
| 280 | | | ● | ● |

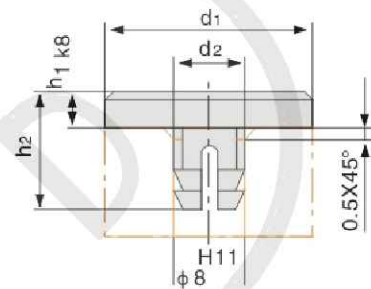
BRAHMADEVI ENGINEERING PRODUCTS

Regd. Office :19, Martand Chowk, INDORE - 452 007 (M.P.) INDIA
 Ph. : +91 - 731 - 2720243, Fax : +91 - 731 - 2721554
 E-mail : ishan1809@yahoo.com, ruchir@diespares.com Website : www.diespares.com

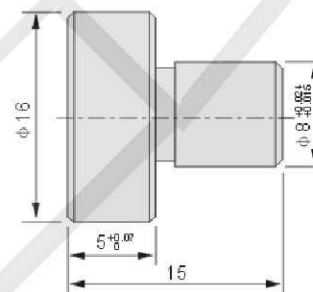
Z55 Stop Pins



| Nr./No. | d | h |
|------------|----|---|
| Z55/18 x 3 | 18 | 3 |
| 28 x 3 | 28 | |



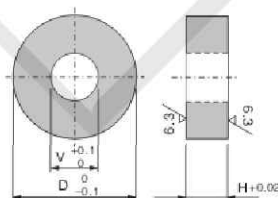
| Nr./No. | h2 | d2 | d1 | h1 |
|-------------|----|-----|----|----|
| Z551/16 x 3 | 11 | 8.2 | 16 | 3 |
| 25 x 3 | | | 25 | |



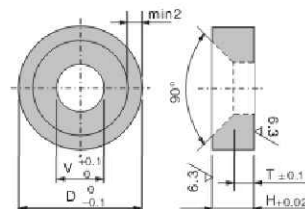
Washers

M

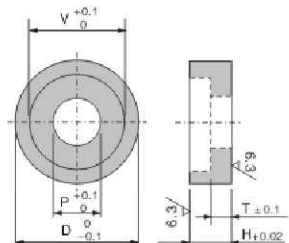
S45C



BT551-1



BT551-2

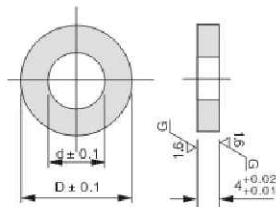


BT551-3

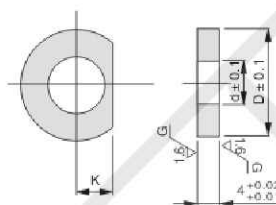
| D | φ 16 | φ 20 | φ 25 | φ 30 | φ 18 | φ 28 |
|---|------|------|------|------|------|------|
| H | 5 | 5 | 5 | 5 | 3 | 3 |
| | M5 | M6 | M6 | M8 | M4 | M4 |

Extrusion Series

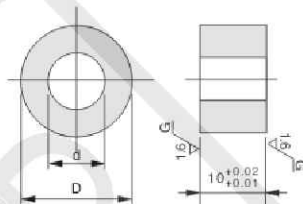
Spacer rings / Stop rings / Stop pins



| Catalog No. | |
|-------------|---------|
| Type | D-d |
| GWD | 13-4.5 |
| | 13-5.5 |
| | 13-6.5 |
| | 16-6.5 |
| | 16-8.5 |
| | 20-8.5 |
| | 20-10.5 |
| | 25-10.5 |
| | 25-12.5 |



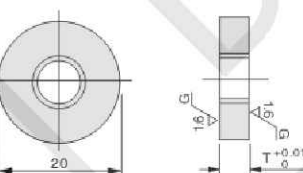
| Catalog No. | | |
|-------------|---------|---|
| Type | D-d | K |
| GWE | 13-5.5 | 5 |
| | 13-6.5 | 5 |
| | 16-8.5 | 6 |
| | 20-10.5 | 7 |
| | 25-12.5 | 8 |



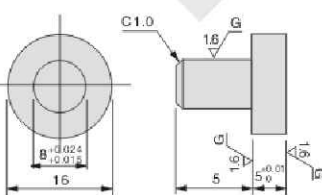
| Catalog No. | | |
|-------------|----|------|
| Type | D | d |
| GWF | 13 | 5.5 |
| | 16 | 6.5 |
| | 20 | 8.5 |
| | 25 | 10.5 |
| | 30 | 12.5 |



Order: GWD - D x d x pcs
 GWE - D x d x pcs
 GWF - D x d x pcs



| Catalog No. | |
|-------------|----|
| Type | T |
| GWH | 5 |
| | 10 |
| | 15 |



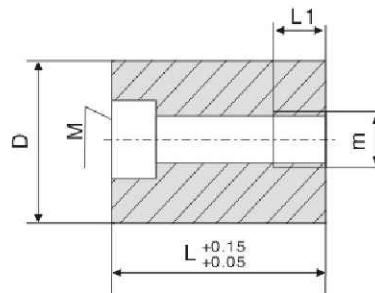
| Type |
|------|
| GWI |



Order: GWF - D x t x d x pcs
 GWH - T x pcs
 GWI - pcs

Extrusion Series

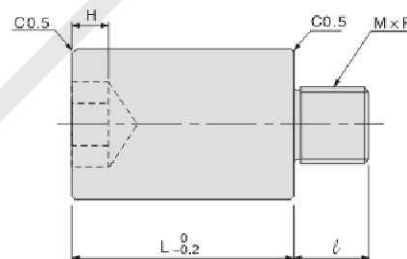
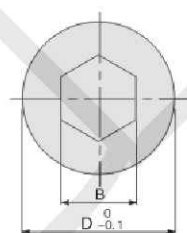
N 16 Shore



| | D | | | | | | |
|----|----|-----|-----|-----|-----|-----|-----|
| | 32 | 40 | 50 | 60 | 63 | 70 | 80 |
| L1 | 15 | 20 | 20 | 20 | 20 | 25 | 25 |
| M | M6 | M8 | M8 | M8 | M8 | M10 | M10 |
| n | M8 | M10 | M10 | M10 | M10 | M12 | M12 |

| Codice Code | L | D | | | | | | |
|-------------|-----|----|----|----|----|----|----|----|
| | | 32 | 40 | 50 | 60 | 63 | 70 | 80 |
| N16 | 46 | • | • | • | | | | |
| N16 | 56 | • | • | • | • | | | |
| N16 | 66 | • | • | • | • | • | | • |
| N16 | 76 | • | • | • | • | • | • | • |
| N16 | 86 | • | • | • | • | • | • | • |
| N16 | 96 | • | • | • | • | • | • | • |
| N16 | 116 | • | • | • | • | • | • | • |
| N16 | 136 | | | • | • | • | • | • |
| N16 | 156 | | | | • | • | • | • |
| N16 | 176 | | | | | | • | • |

Limiting Screw

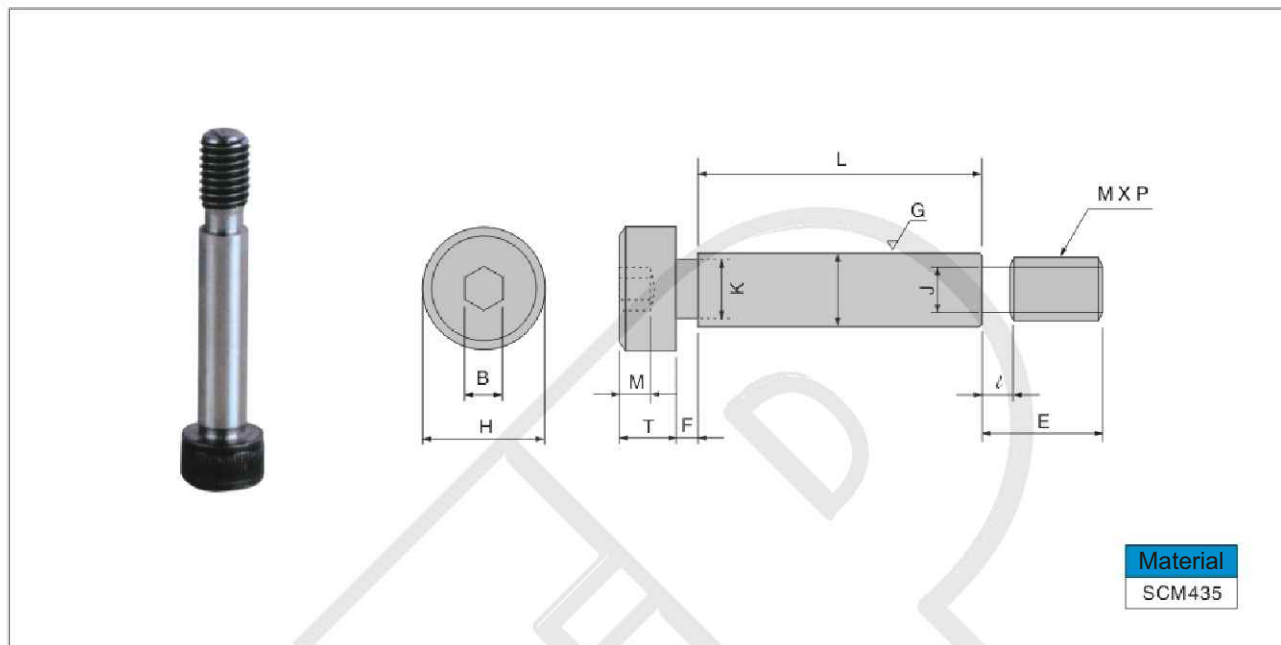


| Material | Hardness | |
|----------|----------|-----------------------------------|
| S45C | 33~38HRC | (Fe ₃ O ₄) |

| | D | L | | | | | | M x P | B | H | ℓ | @/P (1~19P) |
|-------|----|----|----|----|----|--|--|-----------|----|---|----|-------------|
| | | 15 | 20 | 25 | 30 | | | | | | | |
| BT558 | 10 | | | | | | | 6 × 1.0 | 5 | 4 | 10 | 240 |
| | 16 | | | | | | | 10 × 1.5 | 8 | 5 | 15 | 270 |
| | 20 | | | | | | | 12 × 1.75 | 10 | 6 | 18 | 350 |
| | 25 | | | | | | | 16 × 2.0 | 14 | 9 | 24 | 450 |

Extrusion Series

Stripper bolts - male screw type



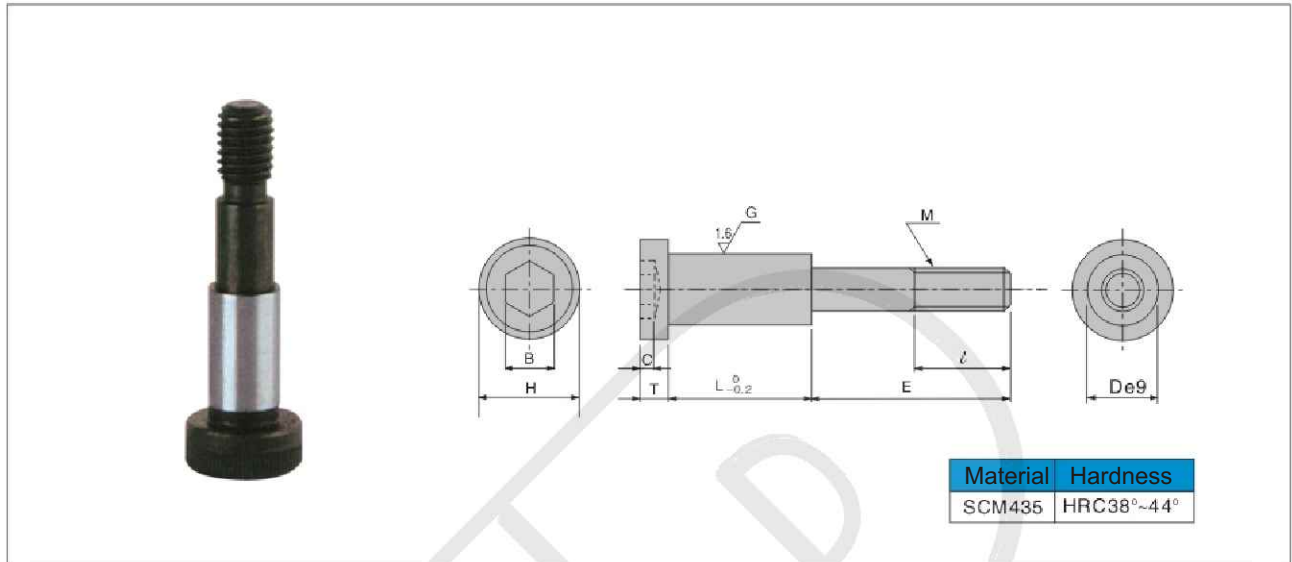
| D ⁻⁰ _{-0.02} | H | E | T | B | M | K | J | F | ℓ | MXP1 |
|----------------------------------|----|-------|------|---|-----|-------|------|------|-----|---------|
| 6 | 10 | 9.75 | 4.5 | 3 | 2.4 | 5.62 | 3.7 | 1.85 | 2.4 | 5xP0.8 |
| 8 | 13 | 11.25 | 5.5 | 4 | 3.3 | 7.62 | 4.43 | 1.85 | 2.6 | 6xP1.0 |
| 10 | 16 | 13.25 | 7.0 | 5 | 4.1 | 9.62 | 6.06 | 1.85 | 3.0 | 8xP1.25 |
| 12 | 18 | 16.25 | 8.0 | 6 | 4.9 | 11.62 | 7.72 | 1.85 | 3.0 | 10xP1.5 |
| 16 | 24 | 18.25 | 10.0 | 8 | 6.2 | 15.62 | 9.38 | 1.85 | 4.0 | 12x1.75 |

| | | L | | | | | | | | | | | | | | | | | | | | | | | | |
|-------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|--|--|
| | D | 12 | 16 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 | 75 | 80 | 85 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | | |
| BT556 | 6 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | | | | | | | | | | | | |
| | 8 | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | | | | | |
| | 10 | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | | | | |
| | 12 | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | | | | |
| | 16 | | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | | | | |



Order: Type No. x D x Pcs
BT556 x 6 x 10

Stop Bolts



| C | T | H | B | M×ℓ | | | L | E | | | | | | |
|----|----|----|----|--------|-------|----|----|----------|----|----|----|----|--|--|
| | | | | | | D | | | | | | | | |
| 4 | 8 | 16 | 6 | M6×17 | BT557 | 10 | 10 | 19 | 24 | | | | | |
| | | | | | | | 15 | 19 | 24 | 29 | | | | |
| | | | | | | | 20 | 19 | 24 | 29 | 34 | | | |
| 4 | 8 | 18 | 8 | M8×20 | | 13 | 10 | 22 | 27 | | | | | |
| | | | | | | | 15 | 22 | 27 | 32 | 37 | | | |
| | | | | | | | 20 | 22 | 27 | 32 | 37 | 42 | | |
| | | | | | | | 25 | 27 | 32 | 37 | 42 | | | |
| | | | | | | | 30 | 27 | 32 | 37 | 42 | 47 | | |
| 7 | 13 | 24 | 10 | M10×23 | | 16 | 35 | 37 42 47 | | | | | | |
| | | | | | | | 10 | 30 | 35 | | | | | |
| | | | | | | | 15 | 30 | 35 | 40 | | | | |
| | | | | | | | 20 | 30 | 35 | 40 | 45 | | | |
| | | | | | | | 25 | 30 | 35 | 40 | 45 | | | |
| 9 | 13 | 27 | 14 | M12×26 | | 20 | 30 | 35 | 40 | 45 | 50 | 55 | | |
| | | | | | | | 35 | 45 50 55 | | | | | | |
| | | | | | | | 15 | 38 | 43 | | | | | |
| | | | | | | | 20 | 38 | 43 | 48 | | | | |
| | | | | | | | 25 | 38 | 43 | 48 | 53 | | | |
| 10 | 13 | 33 | 17 | M16×32 | | 25 | 30 | 48 53 58 | | | | | | |
| | | | | | | | 35 | 48 53 58 | | | | | | |
| | | | | | | | 45 | 53 58 | | | | | | |
| | | | | | | | 15 | 44 | 49 | | | | | |
| | | | | | | | 20 | 49 | 54 | 59 | | | | |
| | | | | | | | 25 | 49 | 54 | 59 | | | | |
| | | | | | | | 30 | 49 | 54 | 59 | 64 | | | |
| | | | | | | 40 | 54 | 59 | 64 | 69 | | | | |



Order: Type No. x D x Pcs
BT557 x 10 x 10