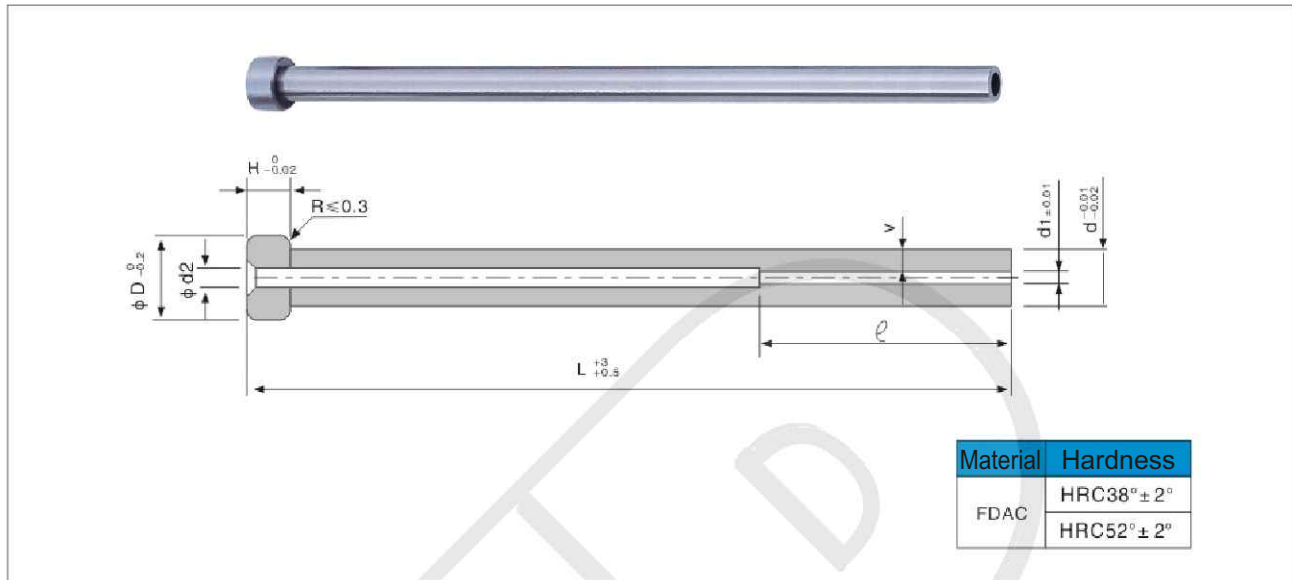



Straight Ejector Sleeve



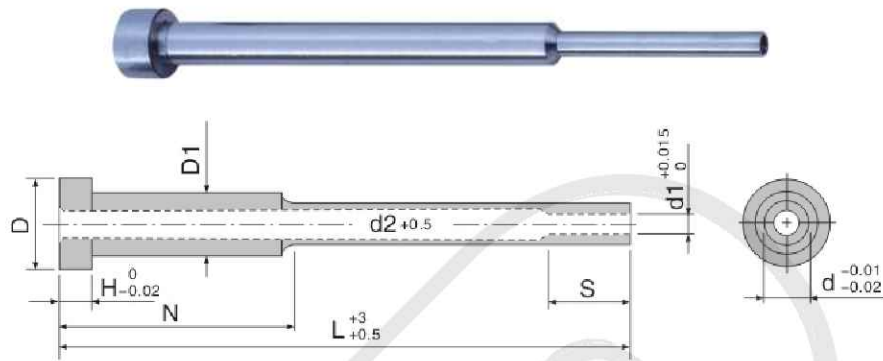
d		D			d1		H	
4	-0.01 -0.02	8	0 -0.2	BT514	1.5~2	+0.01 -0.01	6	0 -0.02
4.5					2~3			
5		9			2~3.5			
6					2~4.5			
6.5		10			2~5	+0.01 -0.01		
7		11			2~5.5			
8	13	2~6.5	8					
9	14	2~7.5						
10	15	2~8						
12	17	2~10						
13	18			+0.015 -0.010				
14	19				内孔尺寸 2mm以上 任意指定			
15	20							
16	21							
20	25							
25	30							
30	35							

Extrusion Series

Straight Ejector Sleeve

		100	125	150	175	200	225	250	275	300	350	400	450	500	550	600	700	800	900	1000
d	d1	30	30	50	50	50	50	50	50	50	100	100	100	100	100	100	100	100	100	100
2.5	1-1.2	●	●	●																
3	1.3-1.6	●	●	●																
3.5	1.6-1.9	●	●	●	●	●														
3.5	2.0	●	●	●	●	●	●	●												
4	2	●	●	●	●	●	●	●	●											
4	2.5	●	●	●	●	●	●	●	●											
5	2.5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
5	3	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
6	3	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
6	4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
7	3.5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
7	4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
8	3.5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
8	4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
8	5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
9	4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
9	5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
9	6	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	6	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	6	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	8	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Straight Ejector Sleeve Pins



Material	Hardness
FDAC	HRC38° ± 2°
	HRC52° ± 2°

d1		d			D1		D		H		N
1.5		2			3.5		7		4		
2	+0.01 0	2.5			4		8				
2		3			5		9		6		
2.5~2		3.5			6		10				
2.5~2	+0.015 0	4			7		11				
3		4.5			8		13			0 -0.02	
2		5			9		14				
3.5~3		6			10		15				
3~4		8	-0.01 -0.02	BT515	12	-0.01 -0.02	17	0 -0.3	8		0 -3
3~5		8			13		18				
4~6	+0.01 +0.22	10			14		19				
4~8		10			15		20				
4~8		12			16		21				
					20		25				
					25		30		8~12	0 -0.3	
					30		35				

Extrusion Series



Straight Ejector Sleeve Pins

D1	d	d1	L																	
			100	125	150	175	200	225	250	275	300	350	400	450	500	550	600	700	800	900
3.5	2	1.2~1.4	●	●	●															
4	2.5	1.5~2.0	●	●	●	●	●													
5	3	1.5~2	●	●	●	●	●	●	●											
6	3.5	2.5~2	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
7	4	2.5~2	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
8	4.5	3~2	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
9	5	3.5~3	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
10	6	3~4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
12	8	3~5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
13	8	3~5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
14	10	4~6	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
15	10	4~8	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
16	12	4~8	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
20			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
25			●	●	●	●	●	●	●	●	●	●	●	●						
30			●	●	●	●	●	●	●	●	●	●	●	●						

BRAHMADEVI ENGINEERING PRODUCTS

Regd. Office :19, Martand Chowk, INDORE - 452 007 (M.P.) INDIA
 Ph. : +91 - 731 - 2720243, Fax : +91 - 731 - 2721554
 E-mail : ishan1809@yahoo.com, ruchir@diespares.com Website : diespares.com