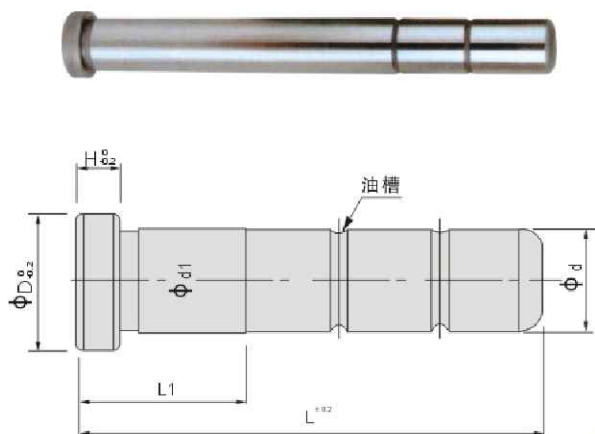


## Guide Pin



Material	Hardness
SUJ2	HRC60° ± 2°
SK2	

D	H			d	d1
			d		
13	5	BT531	10	-0.013 -0.022	+0.015 +0.006
17			12	-0.016 -0.027	+0.018 +0.007
20	6(8)		16		
25			20	-0.020 -0.033	+0.021 +0.008
30	8		25		
35			30		
40			35	-0.025 -0.041	+0.025 +0.009
45	10		40		
56(55)	12		50		
66(65)	15		60	-0.040 -0.055	
76(75)			70		

# Extrusion Series



## Guide Pin

L	d													
	16	20	25	30	35	40	45	50	55	60	70	80	90	100
50	●	●												
60	●	●												
70	●	●	●	●										
80	●	●	●	●	●	●								
90	●	●	●	●	●	●								
100	●	●	●	●	●	●	●	●	●	●				
110	●	●	●	●	●	●	●	●	●	●				
120	●	●	●	●	●	●	●	●	●	●				
130	●	●	●	●	●	●	●	●	●	●				
140	●	●	●	●	●	●	●	●	●	●				
150	●	●	●	●	●	●	●	●	●	●	●			
160	●	●	●	●	●	●	●	●	●	●	●			
170	●	●	●	●	●	●	●	●	●	●	●			
180	●	●	●	●	●	●	●	●	●	●	●			
190	●	●	●	●	●	●	●	●	●	●	●			
200	●	●	●	●	●	●	●	●	●	●	●	●	●	
210	●	●	●	●	●	●	●	●	●	●	●	●	●	
220	●	●	●	●	●	●	●	●	●	●	●	●	●	
230	●	●	●	●	●	●	●	●	●	●	●	●	●	
240	●	●	●	●	●	●	●	●	●	●	●	●	●	
250	●	●	●	●	●	●	●	●	●	●	●	●	●	
260	●	●	●	●	●	●	●	●	●	●	●	●	●	
270	●	●	●	●	●	●	●	●	●	●	●	●	●	
280	●	●	●	●	●	●	●	●	●	●	●	●	●	
290	●	●	●	●	●	●	●	●	●	●	●	●	●	
300	●	●	●	●	●	●	●	●	●	●	●	●	●	
310						●	●	●	●	●	●	●	●	
320						●	●	●	●	●	●	●	●	
330						●	●	●	●	●	●	●	●	
340						●	●	●	●	●	●	●	●	
350						●	●	●	●	●	●	●	●	
360						●	●	●	●	●	●	●	●	
370						●	●	●	●	●	●	●	●	
380						●	●	●	●	●	●	●	●	
390						●	●	●	●	●	●	●	●	
400						●	●	●	●	●	●	●	●	
410						●	●	●	●	●	●	●	●	
420						●	●	●	●	●	●	●	●	

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## Extrusion Series

### Guide Pin

L	d													
	16	20	25	30	35	40	45	50	55	60	70	80	90	100
430						●	●	●	●	●	●	●	●	
440						●	●	●	●	●	●	●	●	
450						●	●	●	●	●	●	●	●	
460							●	●	●	●	●	●	●	
470							●	●	●	●	●	●	●	
480							●	●	●	●	●	●	●	
490							●	●	●	●	●	●	●	
500							●	●	●	●	●	●	●	
510								●	●	●	●	●	●	
520								●	●	●	●	●	●	
530								●	●	●	●	●	●	
540								●	●	●	●	●	●	
550								●	●	●	●	●	●	
560								●	●	●	●	●	●	
570								●	●	●	●	●	●	
580								●	●	●	●	●	●	
590								●	●	●	●	●	●	
600								●	●	●	●	●	●	
610								●	●	●	●	●	●	
620								●	●	●	●	●	●	
630								●	●	●	●	●	●	
640								●	●	●	●	●	●	
650								●	●	●	●	●	●	
660								●	●	●	●	●	●	
670								●	●	●	●	●	●	
680								●	●	●	●	●	●	
690								●	●	●	●	●	●	
700								●	●	●	●	●	●	
710										●	●	●	●	
720										●	●	●	●	
730										●	●	●	●	
740										●	●	●	●	
750										●	●	●	●	
760										●	●	●	●	
770										●	●	●	●	
780										●	●	●	●	
790										●	●	●	●	
800										●	●	●	●	

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