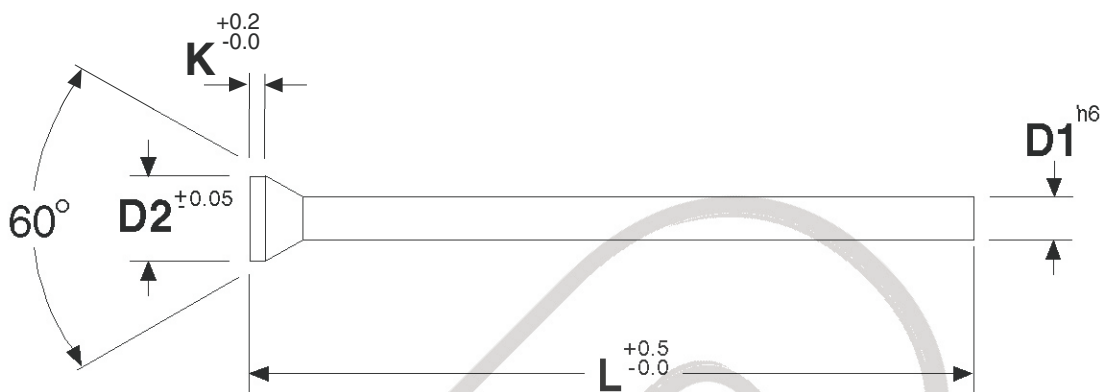




Punch & Die Button Series

Countersunk Punch Din



CPDB

Countersunk
Punch
Din
Blank

SKD11/D2 Steel - HRC 60-63
SKH51/M2 Steel - HRC 60-63

| BEP Code | "D1" | "D2" | "K" | Overall Length "L" | | | |
|----------|------|------|------|--------------------|----|----|-----|
| | | | | 63 | 71 | 80 | 100 |
| CPDB | 0.50 | 0.90 | 0.20 | 63 | 71 | 80 | 100 |
| CPDB | 0.55 | 1.00 | 0.20 | 63 | 71 | 80 | 100 |
| CPDB | 0.60 | 1.10 | 0.20 | 63 | 71 | 80 | 100 |
| CPDB | 0.65 | 1.20 | 0.20 | 63 | 71 | 80 | 100 |
| CPDB | 0.70 | 1.30 | 0.20 | 63 | 71 | 80 | 100 |
| CPDB | 0.75 | 1.30 | 0.20 | 63 | 71 | 80 | 100 |
| CPDB | 0.80 | 1.40 | 0.40 | 63 | 71 | 80 | 100 |
| CPDB | 0.85 | 1.40 | 0.40 | 63 | 71 | 80 | 100 |
| CPDB | 0.90 | 1.60 | 0.40 | 63 | 71 | 80 | 100 |
| CPDB | 0.95 | 1.60 | 0.40 | 63 | 71 | 80 | 100 |
| CPDB | 1.00 | 1.80 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.10 | 1.80 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.20 | 2.00 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.30 | 2.00 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.40 | 2.20 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.50 | 2.20 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.60 | 2.50 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.70 | 2.50 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.80 | 2.80 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 1.90 | 2.80 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 2.00 | 3.00 | 0.50 | 63 | 71 | 80 | 100 |

| BEP Code | "D1" | "D2" | "K" | Overall Length "L" | | | |
|----------|---------------|-------|------|--------------------|----|----|-----|
| | | | | 63 | 71 | 80 | 100 |
| CPDB | 2.10 - 2.20 | 3.20 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 2.30 - 2.50 | 3.50 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 2.60 - 2.90 | 4.00 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 3.00 - 3.40 | 4.50 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 3.50 - 3.90 | 5.00 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 4.00 - 4.40 | 5.50 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 4.50 - 4.90 | 6.00 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 5.00 - 5.40 | 6.50 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 5.50 - 5.90 | 7.00 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 6.00 - 6.40 | 8.00 | 0.50 | 63 | 71 | 80 | 100 |
| CPDB | 6.50 - 7.40 | 9.00 | 1.00 | 63 | 71 | 80 | 100 |
| CPDB | 7.50 - 8.40 | 10.00 | 1.00 | 63 | 71 | 80 | 100 |
| CPDB | 8.50 - 9.40 | 11.00 | 1.00 | 63 | 71 | 80 | 100 |
| CPDB | 9.50 - 10.40 | 12.00 | 1.00 | 63 | 71 | 80 | 100 |
| CPDB | 10.50 - 11.40 | 13.00 | 1.00 | 63 | 71 | 80 | 100 |
| CPDB | 11.50 - 12.40 | 14.00 | 1.00 | 63 | 71 | 80 | 100 |
| CPDB | 12.50 - 13.40 | 15.00 | 1.00 | 63 | 71 | 80 | 100 |
| CPDB | 13.50 - 14.40 | 16.00 | 1.50 | 63 | 71 | 80 | 100 |
| CPDB | 14.50 - 15.00 | 17.00 | 1.50 | 63 | 71 | 80 | 100 |
| CPDB | 15.10 - 16.00 | 18.00 | 1.50 | 63 | 71 | 80 | 100 |
| CPDB | 16.10 - 17.00 | 19.00 | 1.50 | 63 | 71 | 80 | 100 |

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