



## Punch & Die Button Series

### CODING SYSTEM

#### CODES FOR PUNCH

| Punch Range (First 2 Letters)  | Punch Style (Third Letter) | Punch Shape (Fourth Letter) |
|--------------------------------|----------------------------|-----------------------------|
| <b>LB</b> Light-Duty Ball-Lock | <b>S</b> Solid             | <b>B</b> Blank              |
| <b>HB</b> Heavy-Duty Ball-Lock | <b>E</b> Ejector           | <b>R</b> Round              |
| <b>SP</b> Standard Punch       | <b>I</b> Inverted          | <b>O</b> Obround            |
| <b>PP</b> Precision Punch      | <b>B</b> Big Nose Ejector  | <b>S</b> Square / Rectangle |
| <b>DP</b> Dowel Punch          | <b>D</b> Din 9861          | <b>L</b> Long Life          |
| <b>RP</b> Reduced-Shank Punch  |                            | <b>H</b> Hexagon            |
| <b>CP</b> Countersunk Punch    |                            | <b>F</b> Flatted Round      |
|                                |                            | <b>C</b> Custom Shape       |

#### CODES FOR DIES

| Die Range (First 2 Letters) | Die Style (Third Letter) | Die Shape (Fourth Letter)   |
|-----------------------------|--------------------------|-----------------------------|
| <b>BD</b> Ball-Lock Die     | <b>L</b> Light-Duty      | <b>B</b> Blank              |
| <b>SD</b> Standard Die      | <b>H</b> Headed          | <b>R</b> Round              |
| <b>PD</b> Precision Die     | <b>P</b> Press-Fit       | <b>O</b> Obround            |
|                             | <b>N</b> NAAMS           | <b>S</b> Square / Rectangle |
|                             |                          | <b>L</b> Long Life          |
|                             |                          | <b>H</b> Hexagon            |
|                             |                          | <b>F</b> Flatted Round      |
|                             |                          | <b>C</b> Custom Shape       |

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