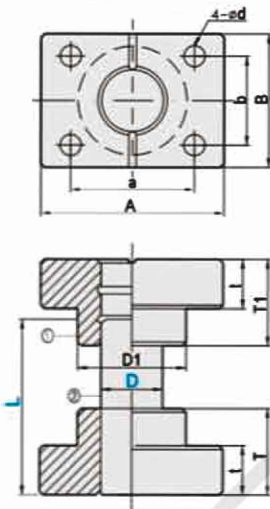


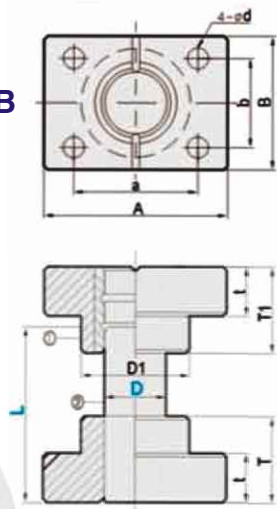
Holder Guide Post Series



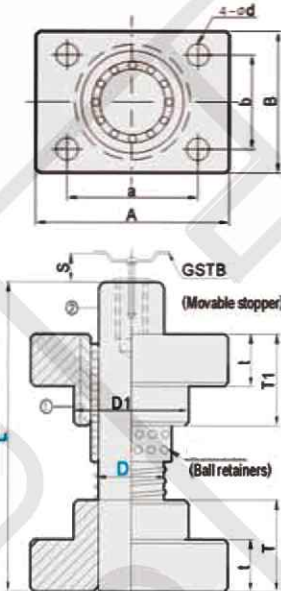
BTU



BTUB



BTUR



- ① M Material:FC250
- ② M Material:SUJ2
- H Hardness:58HRC~
- ③ M Material:FC250
- POM (Plastic)
- 5052S (Aluminum)
- C3604 (Copper)

Catalog NO.	Type	D	L
BTU	19	80~130	140~160
		80~100	110~130
	20	80~100	140~160
		110~130	140~160
	22	80~100	110~130
		140~170	100~120
	25	130~150	160~200
		100~130	170~200
	28	140~160	170~200
		120~130	190~220
BTUB	31	140~180	190~220
		150~160	170~210
	38	170~210	220~250
		160~180	190~220
	45	230~250	260~300
		230~250	260~300
	50	160~180	190~220
		230~250	260~300
	50	230~250	260~300
		260~300	260~300

Catalog NO.	Type	D	A	B	a	b	d	T	T1	t	D1
BTU	19	60	40	46	26	6.5	30	30	15	34	
		25	74	54	50	36	8.5	35	35	20	44
	28	81	60	60	40	8.5	35	35	20	50	
		31	88	64	62	42	11	40	40	20	54
	38	110	80	78	48	11	45	45	25	66	
		45	126	92	90	58	13	60	60	30	78
	50	132	98	96	64	13	65	65	30	84	

Catalog NO.	Type	D	A	B	a	b	d	T	T1	t	D1
BTUB	19	74	54	50	36	8.5	35	35	20	44	
		25	88	64	62	42	11	40	40	20	54
	28	98	70	70	44	11	40	40	20	60	
		31	110	80	78	48	11	45	45	25	66
	38	126	92	90	58	13	60	60	30	78	
		45	132	98	96	64	13	65	65	30	84
	50	152	106	110	66	13	75	75	35	92	

Catalog NO.	Type	D	A	B	a	b	d	T	T1	t	D1	S
BTUR	19	74	54	50	36	8.5	35	45	20	44	0~16	
		25	88	64	62	42	11	40	50	20	54	0~19
	28	98	70	70	44	11	45	50	20	60	0~19	
		31	110	80	78	48	11	45	55	25	66	0~19
	38	126	92	90	58	13	60	70	30	78	0~26	
		45	132	98	96	64	13	65	75	30	84	0~28
	50	152	106	110	66	17	75	85	35	92	0~32	

Perpendicularity between the die Holder's bottom and the guide post : less than 0.02 against 100

BRAHMADEVI ENGINEERING PRODUCTS

Regd. Office :19, Martand Chowk, INDORE - 452 007 (M.P.) INDIA
Ph. : +91 - 731 - 2720243, Fax : +91 - 731 - 2721554

E-mail : ishan1809@yahoo.com, ruchir@diespares.com Website : diespares.com