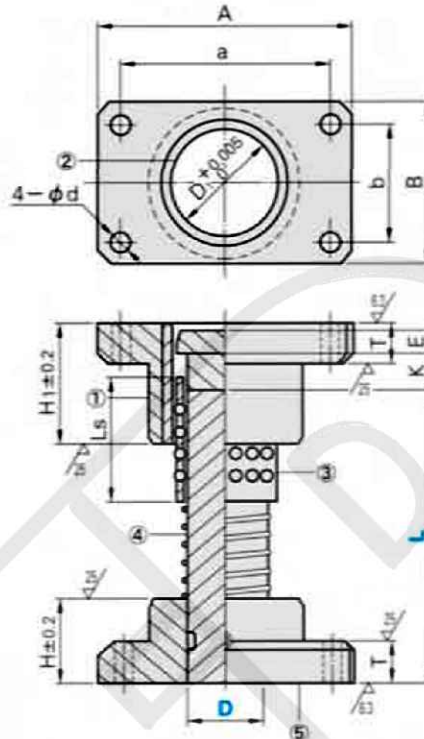


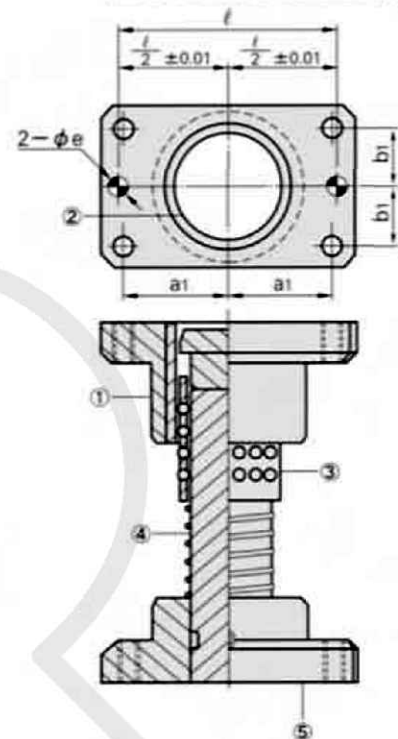


- ① ⑤ **M** Material:FC250  
 ② ④ **M** Material:SUJ2  
**H** Hardness:58HRC~  
 ④ (High frequency quenching)  
 ③ **M** Material:5052S(Aluminum)

**BMJAK (Fixed stopper)**  
(Aluminium Type)

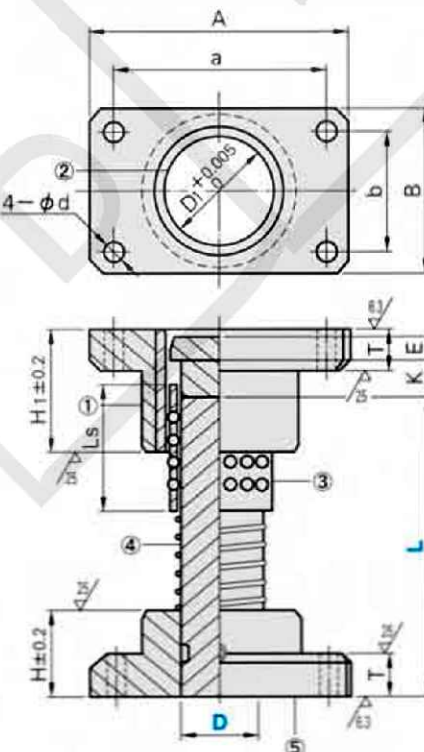


**BMJAK (Fixed stopper)**  
(With dowel holes Aluminium Type)

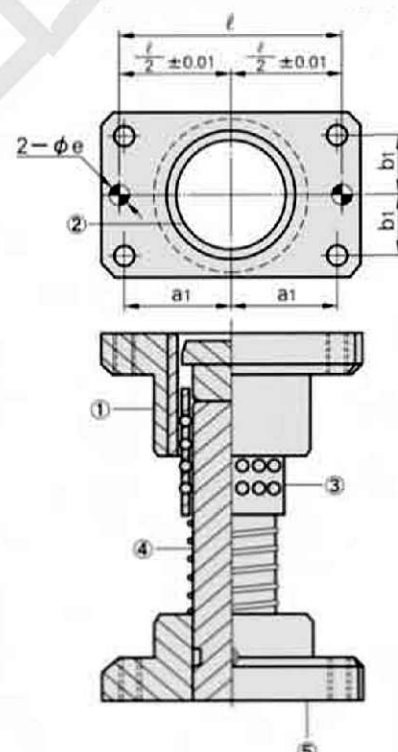


- ① ⑤ **M** Material:FC250  
 ② ④ **M** Material:SUJ2  
**H** Hardness:58HRC~  
 ④ (High frequency quenching)  
 ③ **M** Material:5052S(Plastic)

**BMJJK (Fixed stopper)**  
(Plastic Type)



**BMJJK (Fixed stopper)**  
(With dowel holes Plastic Type)



Perpendicularity between the die Holder's bottom and the guide post : less than 0.02 against 100

# Holder Guide Post Series



D	D <sub>1</sub>	A	B	a	b	d	H	H <sub>1</sub>	T	K	E	L <sub>s</sub>	ℓ	a <sub>1</sub>	b <sub>1</sub>	eh7		⑥ Attached bolt	⑦ Attached dowel pin
25	31	84	48	66	30	9	30	50	20	20	5	50	66	33	15	8	+0.015 0	CB8-35	GMST8-30
32	40	100	58	76	36	11	40	60	20	25	5	60	76	38	18	8		CB10-40	GMST8-30
38	48	130	75	100	44	11	50	70	25	30	10	70	100	50	22	10		CB10-45	GMST10-40
50	60	155	90	125	60	14	65	90	25	40	10	90	125	62.5	30	10		CB12-50	GMST10-40

Catalog NO		L
Type	D	
BMYAK	25	90 100 110 120
		130 140 150 160
		170 180 200
	32	110 120 130 140 150
		160 170 180 200
		220 240 260
	38	130 140 150 160
		170 180 200 220
		240 260 300
50	170 180 200	
	220 240 260	
	300 350	
60	180 200 220	
	240 260	
	300 350	

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